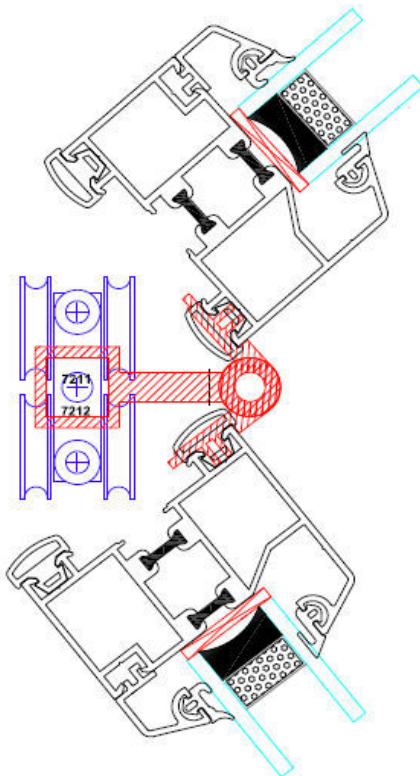


Black

MILLWORK CO., INC.

Introduction of the NEW Aluminium / Narrow Profile Laminated Timber Bi-Fold Door Range.

Quality as Standard, Not an Option.



With offerings of 70mm & 45mm Aluminium Profiles.
Or 70mm Aluminium profile with wood clad interiors.

Alternatively 68 mm Narrow Profile Laminated Oak
and Pine.

Doors can be supplied fully finished in White as stan-
dard RAL 9016, with options for RAL colour variations.
Aluminium is powder coated and timber is sprayed.
Also units can be stained / lacquer finished.

Units are Glazed as standard with Warm Edge Spacer
and Pilkington Toughened Low E Argon Gas Fill
28mm Double Glazing with 70mm Aluminium, or
24mm with Laminated Timber, or 20mm with 45mm
Aluminium profile.

U Value Timber 1.40, Aluminium 1.68, Aluminium
Wood Clad 1.79.

BFRC Ratings up to A Rated.

Doors tested to PAS23

Door Furniture Polished Chrome, Gold, White & Black,
with option for key locks.

Units come with extensive 10 year Warranties.

Description

Bi-Fold Door units, supplied fully finished in White as standard RAL 9016, with options for RAL colour variations. Aluminium is powder coated and timber is sprayed. Also units can be stained / lacquer finished

Frame and Panel dims can be found on the Black Millwork Specification sheet for Bi-Fold Doors.

Factory Finish

Doors are supplied fully finished in White as standard RAL 9016, with options for any RAL colour. Powder Coated on the Aluminium and Painted on the Timber.

Performance

The Glazing has been tested to EN1279. Doors tested to PAS 23

BFRC Ratings Available

Ratings up to A.



Glazing

Units are Glazed as standard with Warm Edge Spacer and Pilkington Toughened Low E Argon Gas Fill 28mm Double Glazing with 70mm Aluminium, or 24mm with Laminated Timber, or 20mm with 45mm Aluminium profile.

U Value Timber 1.40, Aluminium 1.68, Aluminium Wood Clad 1.79.

Sills

Flush Track, Raised Track, Flush Track With Sill, Raised Track With Sill. See the Black Millwork Door Order Form.

Mechanisms

Custom hardware available only from Black Millwork. Custom adjustments to both head and sill rollers, making it easier for Conservatory installations.

Sizing

max opening width: 10 meters
max opening height 3000mm

Guarantees

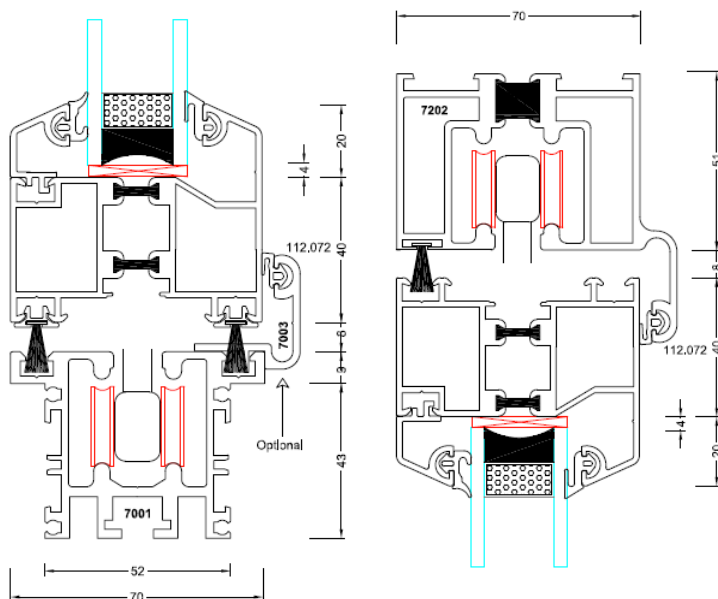
Units come with extensive 10 year Warranties.

RAL Colours have life span of 5 to 10 years on Timber, and 25 on Aluminium.

Furniture

Can be supplied Polished Chrome, Satin Nickel, Gold, White and Black.

Key Locks available



Black Millwork Co Inc

Andersen House
Dallow Street
Burton on Trent
Staffordshire
DE14 2PQ

Phone: 01283 511122

Fax: 01283 510863

E-mail: info@blackmillwork.co.uk

Web: www.blackmillwork.co.uk

Black
MILLWORK CO., INC.